## **HORSEPOWER**

Gross: 127 kW 170 HP / 2000 min<sup>-1</sup> Net: 124 kW 166 HP / 2000 min<sup>-1</sup>

# **OPERATING WEIGHT**

13590 - 13780 kg

# **BUCKET CAPACITY**

 $2.3 - 3.2 \text{ m}^3$ 

# KOMATSU® WA320-5





Photo may include optional equipment.

# WALK-AROUND

Komatsu-integrated design offers the best value, reliability, and versatility. Hydraulics, powertrain, frame, and all other major components are engineered by Komatsu. You get a machine whose components are designed to work together for higher production, greater reliability, and more versatility.

**Expanded main monitor** and troubleshooting display

**4-Piece** sealing with buffer ring in hydraulic cylinders

Larger cab layout

Tiltable steering column

Large breakout force

Extended service intervals

**Maintenance-free** fully hydraulic wet multiple-disc service and parking brakes

**Electronically controlled Hydrostatic Transmission (HST)** with variable shift control system

Traction control system

## **HORSEPOWER**

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Powerful and Low Emission Komatsu SAA6D102E-2 engine

> Full side opening gull-wing engine doors





Side-by-side type coolers for easy access and cleaning

Overrun protection system

**Ground level servicing** and fluid checks

Extremely low fuel consumption

Flat face "O-ring" hydraulic seals for extended life

Staircase-type steps with large rear-hinged doors

Sealed connectors

Photos may include optional equipment.

# **PRODUCTIVITY FEATURES**

# High Productivity and Low Fuel Consumption

#### **Powerful and Low Emission Engine**

A powerful Komatsu SAA6D102E-2 turbocharged air-to-air aftercooled diesel engine provides an output of 124 kW 166 HP for the WA320-5. This engine is U.S. EPA Tier 2 and EU Stage 2 emissions certified.

## **Low Fuel Consumption**

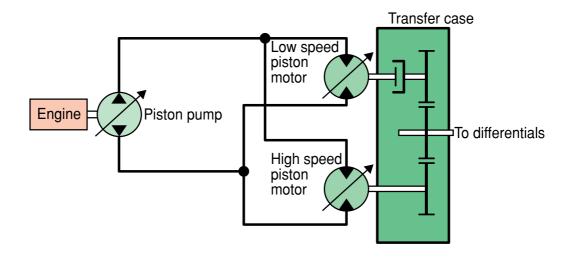
The fuel consumption is reduced up to 15% \*due to the hightorque engine and HST with maximum efficiency in the lowspeed range.

\*V-shape loading (25 sec. cycle time)

# **Electronically-controlled HST Using a 1-pump, 2-motor System**

- The 1-pump, 2-motor system allows for high-efficiency and high tractive effort. Engine power is transmitted hydraulically to a transfer case, then manually out to the differentials and out to the four driving wheels.
- HST provides quick travel response and aggressive drive into the pile. The variable displacement system automatically adjusts to the tractive effort demand to provide maximum power and efficiency.
- Full auto-shifting eliminates any gear shifting and kickdown operation to allow the operator to concentrate on digging and loading.

- When high drive torque is needed for digging, climbing or initiating movement, the pump feeds both motors. This combination makes the loader very aggressive and quick.
- Under deceleration, the HST system acts as a dynamic brake on the mechanical drive system. The dynamic brake can hold the loader in position on most workable slopes. This can be an advantage in stockpiling and ramp loading.
- As the machine moves and gains ground speed, the torque demand decreases and the low speed motor is effectively removed from the drive system by a clutch. At this point, the flow is going to the high-speed motor and the low-speed motor is not causing a drag on the system.
- An inching pedal gives the operator excellent simultaneous control of his travel and equipment hydraulic speeds.
   By depressing the inching pedal, drive pump flow to the motors will decrease, reducing ground speed and allowing the operator to use his accelerator to increase flow to his equipment hydraulics. Depressing the inching pedal further will activate the service brakes.



# **Electronically-controlled HST with Variable Shift Control System**

The operator can choose between first, second, third or fourth maximum speeds by dialing the speed range selector switch.

For v-cycles, the operator can set the speed control switch to

1 or 2, which will give him aggressive digging, quick response and fast hydraulics. For load and carry, he can select 3 or 4 which will still give aggressive digging but with much faster travel speed.



The variable shift switch allows the

operator to adjust his machine speed in confined v-loading applications. When in 1, the operator can adjust his travel speed using the variable shift switch to match his machine speed and hydraulics to the distance he must travel.

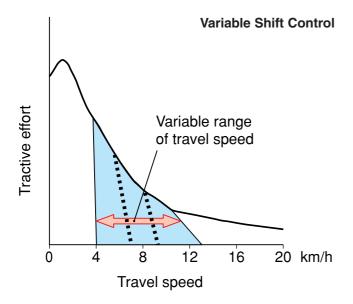
#### **Traction Control System**

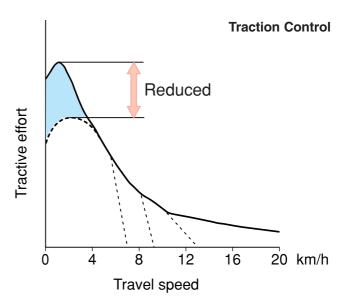
In limited traction situations where the operator would like to avoid tire slippage (Such as sandy or wet surface operations), he can automatically reduce slippage by activating the traction control feature. Putting the traction control switch in the "ON" position limits the maximum amount of

tractive effort.

Traction control will be an advantage in certain appplications such as transfer stations where the loader may be working on slippery concrete.







# INCREASED RELIABILITY AND SERVICEABILITY

# Main Monitor - Equipment Management Monitoring System

Komatsu's main monitor keeps the operator informed of all machine functions at a glance. The monitor is located behind the steering wheel and displays various different machine functions including fluid/filter change intervals and troubleshooting memory display functions. The main gauges are analog type for easy viewing and other functions utilize light symbols or Liquid Crystal Display (LCD) readouts.



## **Swing-out Radiator**

The Komatsu cooling system is isolated from the engine to provide more efficient cooling and low noise. The swing-out hydraulic fan allows the operator to quickly clean out the cooling system. The radiator,



air-to-air cooler and oil cooler are mounted side-by-side for more efficient cooling and easy cleaning. A fully-opening, gas spring assisted rear grill gives the operator excellent access to the swing-out fan and coolers.

## **Full Side-opening Gull-wing Engine Doors**

Ground level engine service and daily service checks are made easy with the gas spring assisted full side opening gull-wing doors.



#### **Extended Service Interval**

Extended engine oil service interval:

250 H → 500 H

Extended drive shaft greasing interval:

1.000 H → 4.000 H



## **Overrun Prevention System**

When the machine descends a slope of six degrees or less, maximum travel speed is automatically restricted to approximately 42 km/h for safety protection against damage of power train components and brakes by sensing the travel speed and controlling the discharge amount of the HST pump and motor. When the machine descends a steep slope and the travel speed reaches 40 km/h, the caution lamp lights up to inform the operator to reduce the travel speed.

Note: When the machine descends a steep slope, the use of the service brake is necessary to limit travel speed.

## Fully Hydraulic Wet Multiple-disc Service Brakes

The dual wet multiple-disc brakes at each wheel are fully sealed and adjustment free to reduce contamination, wear and maintenance. The result is lower maintenance costs and higher reliability.

Added dependability is designed into the braking system by the use of two independent hydraulic circuits, providing hydraulic backup should one of the circuits fail.

If the brake oil pressure drops, the warning lamp flashes and the warning buzzer sounds intermittently.

The parking brake is mechanically controlled by a lever in the cab.

#### **Parking Brake**



#### **Service Brakes**



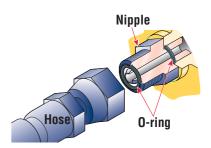
#### **High-rigidity Frames**

The front and rear frames along with the loader linkage have high rigidity to withstand repeated twisting and bending loads to the loader body and linkage. Both the upper and lower center pivot bearings use tapered roller bearings for increased durability. The structure is similar to those of large sized loaders and the reinforced loader linkage ensures high strength.



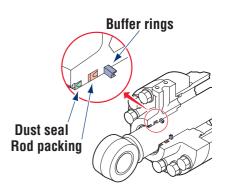
#### Flat Face-to-face O-ring Seals

Flat face-to-face O-ring seals are used to securely seal all hydraulic hose connections and to prevent oil leakage.



#### **Cylinder Buffer Rings**

Buffer rings are installed to the head-side of the hydraulic cylinders to lower the load on the rod seals, prolonging cylinder life by 30% and maximizing overall reliability.



# Cathion Electrodeposition Primer Paint/Powder Coating Final Paint

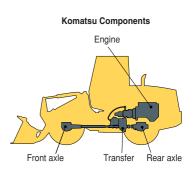
Cathion electrodeposition paint is applied as a primer paint and powder coating is applied as a topcoat to the exterior metal sheet parts. This process results in a durable rust-free machine, even in the most severe environments. Some external parts are made of plastic to provide long life and high impact resistance.

#### **Sealed Connectors**

Main harnesses and controller connectors are equipped with sealed connectors providing high reliability and dust and corrosion resistance.

## **Komatsu Components**

Komatsu manufactures the engine, transfer case, differentials and electric parts on this wheel loader. Komatsu loaders are manufactured with an integrated production system under a strict quality control system.



# **OPERATOR COMFORT**

#### **Cab Layout**

Komatsu's cab layout provides the operator with a roomy, quiet and efficient work environment. The loader controls are ergonomically designed to reduce operator fatigue and increase productivity.

## **Two Door Walk-through Cab**

Entry and exit into the Komatsu cab starts with sloped staircase type steps and large diameter handrails for added safety and comfort. The large cab doors are rear-hinged to open 130 degrees offering easy entry/exit and will not hamper visibility when operating the machine with the doors latched open. A wide pillar-less flat glass



provides for excellent visibility. The wiper arm covers a large area to provide great visibility even on rainy days.

#### **Low-noise Design**

The large cab is mounted with Komatsu's unique ROPS/FOPS (ISO 3471/ISO 3449) viscous mounts. The

low-noise engine, hydraulically driven fan, and hydraulic pumps are mounted with rubber cushions, and the cab sealing is improved to provide a quiet, low-vibration, and comfortable operat-



ing environment. Pressurization in the cab keeps dirt out further enhancing the operator's comfort.

#### **Easy-to-operate Loader Control lever**

A lever using PPC allows the operator to easily operate the work equipment, to reduce operator fatigue and to increase controllability. The adjustable wrist rest provides the operator with a variety of comfortable operating positions.



## **Electrically Controlled Directional Lever**

The operator can change direction with a touch of his fingers without removing his hand from the steering wheel. Solid state electronics makes this possible.



# **Tiltable Steering Column**

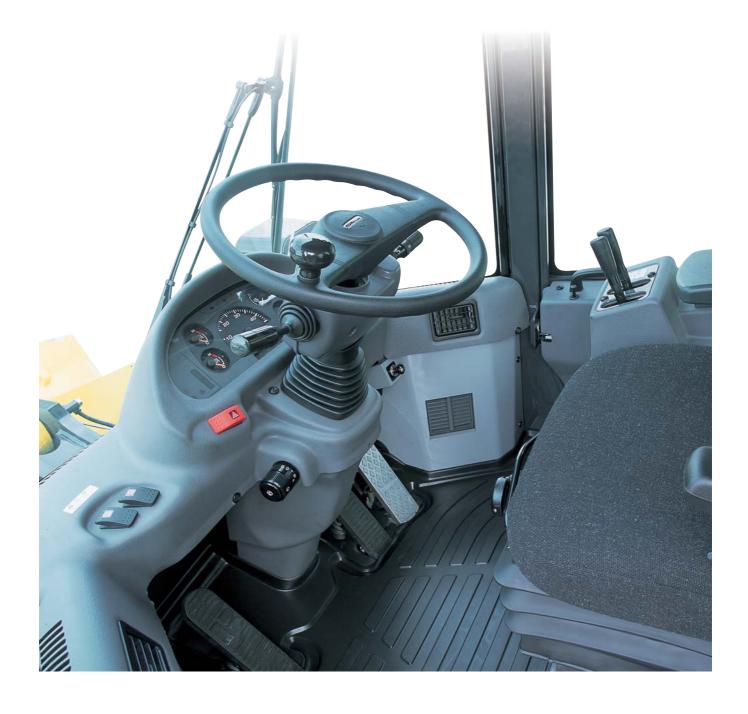
The operator can tilt the steering column to allow maximum comfort and control. The two-spoke steering wheel allows maximum visibility of the monitor panel and forward work environment.



## **Comforts of Home**

The large cab allows room for a large lunch box holder, a variety of cup holders storage area. Standard air conditioning and the optional AM/FM radio system create a comfortable and controlled work environment.





# **SPECIFICATIONS**



#### ENGINE

Model Komatsu SAA6D102E-2 Type Water-cooled, 4-cycle Aspiration Turbocharged, and air-to-air aftercooled Number of cylinders 6
Bore x stroke
Piston displacement
Governor Mechanical, all-speed control
Horsepower
SAE J1995 Gross 127 kW 170 HP
ISO 9249/SAE J1349 Net 124 kW 166 HP
Rated rpm 2000 min <sup>-1</sup>
Fuel system Direct injection
Lubrication system
Method
Air cleaner Dry-type with double radial-sealed elements
and dust evacuator, plus dust indicator

U.S. EPA Tier 2 and EU Stage 2 emissions certified.



#### **TRANSMISSION**

Travel Speed*	Forward	Reverse
1st**	4.0 - 13.0 km/h	4.0 - 13.0 km/h
<b>2nd</b> 13.0 km/h 13.0 km/		13.0 km/h
3rd	18.0 km/h	18.0 km/h
4th	38.0 km/h	38.0 km/h

<sup>\*</sup>Measured with 20.5 - 25 (L-3) tires

<sup>\*\*1</sup>st speed can be set variably



#### AXLES AND FINAL DRIVES

Reduction gear	Torque proportioning



#### **BRAKES**

Service brakes: Hydraulically-actuated, wet multiple-disc brakes actuate on four wheels.

Parking brake: Wet multiple-disc brake on transfer output shaft.

Secondary brake: Parking brake is commonly used.



Type	Full-hydraulic power
\$	steering independent of engine rpm
Steering angle	40° each direction
Minimum turning radius at the	
center of outside tire	5160 mm



#### **BUCKET CONTROLS**

The use of a PPC hydraulic control valve offers lighter operating effort for the work equipment control levers. The reduction in the lever effort and travel makes it easy to operate in the work environment.

#### **Control positions**

Boom	. Raise, hold, lower, and float
Bucket	Tilt-back, hold, and dump



#### HYDRAULIC SYSTEM

# Capacity (Discharge flow) @ engine-rated rpm

(Gear-type pumps)
Relief valve setting

 Loader
 .20.6 MPa 210 kgf/cm²

 Steering
 .20.6 MPa 210 kgf/cm²

#### Control valve

2-spool open center type

#### Hydraulic cylinders

Loader and steering . . . . . . . . . . . . . Double-acting, piston

Hydraulic Cylinders	Number of Cylinders	Bore	Stroke
Lift	2	140 mm	740 mm
Bucket	1	160 mm	532 mm
Steering	2	70 mm	453 mm

#### Hydraulic cycle time (Rated load in bucket)

Raise	6.1 sec
Dump	1.2 sec
Lower (Empty)	3.3 sec
Total cycle time	10.6 sec

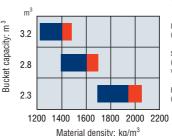


#### **SERVICE REFILL CAPACITIES**

Cooling system	18.5 L
Fuel tank	228.0 L
Engine	19.5 L
Hydraulic system	89.0 L
Axle (Each, front and rear)	24.0 L
Transmission	



# **BUCKET SELECTION GUIDE**





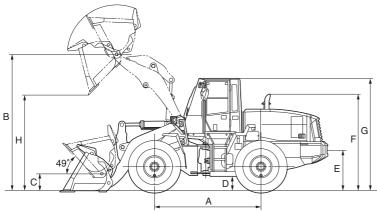
Light Material Bucket (Scooping and loading of light material)

Stockpile Bucket (Loading and excavating of soil, sand and a variety of other commonly handled material)

Excavating Bucket

(Loading and excavating of crushed or blasted rock)





Tread	2050 mm
Width over tires	2585 mm
Wheelbase	3030 mm
Hinge pin height at max. height	3905 mm
Hinge pin height at carry position	480 mm
Ground clearance	425 mm
Hitch height	1095 mm
Overall height, top of stack	2775 mm
Overall height, ROPS (ISO 3471) cab	3200 mm
See dumping clearance below	
	Width over tires Wheelbase Hinge pin height at max. height Hinge pin height at carry position Ground clearance Hitch height Overall height, top of stack Overall height, ROPS (ISO 3471) cab

Measured with 20.5-25-12PR (L-3) tires

		Weasured with				
Bucket		Stockpile Bucket with B.O.C.	Excavating Bucket with B.O.C.	Light Material Bucket with B.O.C.		
Bucket Capacity	Heaped	2.8 m <sup>3</sup>	2.3 m <sup>3</sup>	3.2 m <sup>3</sup>		
bucket Capacity	Struck	2.4 m <sup>3</sup>	2.0 m <sup>3</sup>	2.8 m <sup>3</sup>		
Bucket Width		2740 mm	2740 mm	2740 mm		
Bucket Weight		1240 kg	1330 kg	1430 kg		
Static Tipping Load	Straight	11340 kg	11250 kg	11150 kg		
Static Tipping Load	40° Full Turn	9880 kg	9800 kg	9710 kg		
Dumping Clearance, Maximum Height and 45° Dump Angle (H)**		2850 mm	2955 mm	2715 mm		
Reach at 2130 mm 7' 45° Dump Angle**		1570 mm	1675 mm	1435 mm		
Reach at Maximum Heig and 45° Dump Angle**	jht	1035 mm	930 mm	1170 mm		
Reach with Arm Horizon and Bucket Level**	tal	2420 mm	2275 mm	2610 mm		
Operating Height Fully Raised		5330 mm	5145 mm	5415 mm		
Overall Length Bu	icket on Ground	7455 mm	7310 mm	7645 mm		
Turning Radius*		6090 mm	6030 mm	6165 mm		
Digging Depth	0°	85 mm	85 mm	85 mm		
ունձան ոշեա	10°	296 mm	275 mm	322 mm		
Breakout Force		13180 kg	15100 kg	11280 kg		
Operating Weight		13590 kg	13680 kg	13780 kg		

B.O.C. : Bolt-On Cutting edge

All dimensions, weights, and performance values based on SAE J732c and J742b standards. Static tipping load and operating weight shown include lubricant, coolant, full fuel tank, ROPS (ISO 3471) cab, air conditioner (A/C), additional counterweight and operator. Machine stability and operating weight affected by counterweight, tire size, and other attachments.

#### **Weight Changes**

	Change in	Change in Tipping Load		Width	Ground	Change in
	Operating Weight	Straight	Full Turn	Over Tire		Vertical Dimensions
20.5-25-12PR (L-2)	–160 kg	−120 kg	−104 kg	2585 mm	425 mm	0 mm
Additional Counterweight	520 kg	1010 kg	880 kg			

<sup>\*</sup> Bucket at carry, outside corner of bucket. \*\*At the end of tooth or B.O.C.



- Air conditioner with heater/defroster/ pressurizer
- Alternator, 24 V/60 A
- · Automatic boom kickout
- Axles, semi floating with torque proportioning
- Back-up alarm
- Back-up light, rear
- Batteries, 2 x 12 V/112 Ah
- Bucket positioner, automatic
- Cab [ROPS/FOPS (ISO 3471/ISO 3449)]
  with adjustable wrist rest, cigarette
  lighter/ash tray, dome light, front
  (Intermittent) wiper/washer, rear view mirrors (2 outside, 1 inside), right hand and
  left hand door access with steps, sun visor
- Counterweight
- Differentials, torque proportioning
- Engine, Komatsu SAA6D102E-2
- Engine shut-off system, electric
- Engine water separator
- Equipment management monitoring system
  - Gauges (Speedometer, engine water temperature, fuel level, HST oil temperature)

- LCD displays (Filter/oil replacement time, HST selection, odometer, service meter, trouble shooting)
- —Lights (Axle oil temperature, battery charge, brake oil pressure, central warning, directional indicator, engine oil pressure, engine pre-heater, HST oil filter clogging, high beam, maintenance, parking brake reminder, parking brake warning, steering oil pressure, transmission speed range, turn signals)
- Fan, hydraulic driven, swing out
- Fenders, front
- Floor mat
- Hard water area arrangement
- Horn, electric
- · Lift cylinders and bucket cylinder
- Lifting eyes
- Lights
  - -Stop and tail
  - —Turn signal (2 front, 2 rear)
  - -Working (2 front, 2 rear, 2 outside cab)
- Loader linkage with standard lift boom
- Maintenance monitor panel
- Parking brake, wet multiple-disc
- PPC fingertip control, two levers

- · Radiator mask, hinged
- Seat belt, 3" wide
- Seat, fabric, suspension, reclining
- Service brakes, hydraulic, wet multipledisc, inboard
- Starting aid, intake manifold preheater
- Starting motor, 24 V/5.5 kW
- Steering wheel, tiltable
- Tires 20.5-25-12PR (L-3), tubeless and rims
- Transmission (Hydrostatic with speed range select), automatic
- Transmission control, electric, steering column
- 2-spool valve for boom and bucket controls with PPC



- · 3-spool valve, lever, piping
- Auxiliary steering
- Bucket, excavating, 2.3 m<sup>3</sup>
- Bucket, stockpile, 2.8 m<sup>3</sup>
- Bucket, light material, 3.2 m<sup>3</sup>
- Bucket teeth, bolt-on
- Cold area arrangement
- Counterweight, additional
- Cutting edge, bolt-on, reversible
- Fire extinguisher
- · Heater and defroster

- KOMTRAX
- Power train guard
- Pre-cleaner
- Radio, AM/FM
- Rims only, less tires
   Fits 20.5-25 tires
- Seat, vinyl, suspension, reclining
- Tool kit
- Tires (Bias ply)
  - -20.5-25-12PR (L-2)
- Vandalism protection kit

Up to 20% blended biodiesel fuel and paraffine fuel can be used. Please consult your Komatsu distributor for detail.

https://home.komatsu/en/

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